

Please Remit All Payments to: **Butler Machinery Co. PO Box 9559 Fargo, ND 58106-9559**

CORPORATE OFFICE: Ph: (701) 232-0033 * Fax:(701) 298-1717

visit our website at: www.butlermachinery.com



Aberdeen (605) 225-6240	Devils Lake (701) 665-3800	Grand Forks (701) 775-4238	Huron (605) 353-1200	Pierre (605) 224-5400
Bismarck (701) 223-0890	Dickinson (701) 456-1400	Hankinson (701) 242-7474	Jamestown (701) 251-1400	Rapid City (605) 342-4850
	Fargo (701) 280-3100	Hoople (701) 894-6363	Minot (701) 852-3508	Sioux Falls (605) 336-3010

CUSTOMER INVOICE

SOLD TO

NORTHERN LIGHTS SPECIALIZED
47221 225TH AVE
STAPLES MN 56479-5081

SHIP TO

TRUCK #75

STORE	ACCOUNT NUMBER	YOUR ORDER NUMBER	INVOICE DATE	INVOICE NUMBER	PAGE
00	C69515	UNIT 75	10-04-18	00WO0206699	10 of 10
SHIP VIA			DOC.DATE	REFERENCE NO.	
			09-11-18	0056198	
UNIT NUMBER	MAKE	MODEL	SERIAL NUMBER	METER READING	MACHINE ID NO.
75	AA	C15	OMXS98285	1322309.0	
QUANTITY	PART NUMBER	N/R	DESCRIPTION	UNIT PRICE	EXTENDED PRICE

TOTAL LABOR	SEG. 16	60.50 *
SEGMENT 16 TOTAL		120.89 T

FARGO OPT COVERAGE		
COVERED REPAIRS	9558.35	
N D STATE TAX		15.38 T
FARGO CITY TAX		6.15 T
CASS COUNTY TAX		1.54 T

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	Please Pay This Amount	\$681.60
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FOR CORES. REPLACED CYLINDER PACKS, PROTRUSION MEASURED FROM 0.0055" TO 0.006", GOOD. REASSEMBLED ENGINE AND RAN A BREAK IN DYNO, ALL GOOD.

1	1R-1808		FILTER AS-LU	S	32.45	32.45
1	109-0072		SEAL O RING	S	6.47	6.47
1	109-0078		SEAL O RING	S	5.78	5.78
10	ROT15W40B		ROTELLA 15W40 CJ4	S	14.48	144.80
			TOTAL PARTS	SEG. 12		189.50 *
			LESS 100%-PARTS			189.50-*
				F/R LBR		1149.50 *
			LESS 100%-LABOR			1149.50-*
			SEGMENT 12 TOTAL			.00 T

 REPLACE THERMOSTAT/WATER TEMP REG
 COMPLAINT: ENGINE OVERCOOLED.
 CAUSE: THERMOSTATS STUCK OPEN.
 CORRECTION: AFTER RUNNING ON THE DYNO, LEFT ENGINE FAN ON AND ENGINE QUICKLY COOLED TO 178 DEGREES AND STAYED THERE. LET ENGINE RUN AT 1200 FOR 10 MINUTES, TOP HOSE IS HOT AND INFRARED GUN CONFIRMED ENGINE IS AT 178 DEGREES. WHILE HOUSING WAS OFF FOR OTHER REPAIRS, I REPLACED BOTH

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2	5P-0840		SEAL-O-RING	S	4.71	9.42
3	6V-5759		SEAL-O-RING	S	4.39	13.17
1	9S-8004		PLUG	S	6.58	6.58
6	10R-3304		CYL PACK	S	622.58	3735.48
6			CORE CHARGE	S	264.34	1586.04
6-			CORE CREDIT	S	264.34	1586.04-
1	101-3125		GASKET	S	6.18	6.18
1	117-8801		SEAL O RING	S	19.93	19.93
1	142-2329		SEAL-DRAINBA	S	14.98	14.98
1	214-7568		SEAL-O RING	S	3.84	3.84
1	227-1204		GASKET	S	56.45	56.45
6	261-3450		BEARING-ROD	S	34.16	204.96
1	359-0908		GASKET-CYL H	S	112.38	112.38
1	2295		ADHESIVE ROLLER	S	11.62	11.62
			TOTAL PARTS	SEG. 10		4285.99 *
			LESS 100%-PARTS			4285.99-*
				F/R LBR		2420.00 *
			LESS 100%-LABOR			2420.00-*
			SEGMENT 10 TOTAL			.00 T

INSPECT PISTON RINGS

COMPLAINT: COMPLAINT OF OIL CONSUMPTION.
 CORRECTION: DISASSEMBLED CYLINDER PACKS, REMOVED

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PSI TESTED NEW 15 PSI RADIATOR CAP, HOLDS 15 PSI.

1	RW0021-22	16 LB. RAD CAP - FS	5.77	5.77
		TOTAL PARTS	SEG. 03	5.77 *
		TOTAL LABOR	SEG. 03	36.30 *
		SEGMENT 03 TOTAL		42.07 T

STEAM CLEAN ENGINE

BACKED TRUCK INTO BAY AND WASHED ENGINE OFF WITH PRESSURE WASHER.

	TOTAL LABOR	SEG. 05	95.00 *
	LESS 100%-LABOR		95.00-*
	SEGMENT 05 TOTAL		.00 T

PERFORM MAINTENANCE ON ENGINE

INCLUDES ENGINE OIL AND FILTER CHANGE, FUEL FILTER CHANGE, AND GENERAL CHASSIS INSPECTION AND GREASING. ALSO INCLUDES CHECKING COOLANT CONDITIONER LEVEL. TAKE OIL AND COOLANT SAMPLES. NOTE COOLANT STRENGTH.

	F/R PTS	191.00 *
	F/R LBR	109.00 *
	SEGMENT 06 TOTAL	300.00 T

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CHECK BLOW-BY. PSI TESTED THE RADIATOR CAP, HOLDS 0 PSI, NEEDS A NEW CAP. PRESSURIZED COOLING SYSTEM WHILE ENGINE WAS COLD TO CHECK FOR COOLANT LEAKS, HELD 13 PSI, NO LEAKS. REMOVED AIR INTAKE PIPING TO HIGH PRESSURE TURBO, INTERSTAGE PIPING AND COLD HOUSING TO LOW PRESSURE TURBO. NO SIGNS OF OIL OR RUBBING. LOOSENED EXHAUST OUTLET ELBOW FROM HP TURBO TO CHECK FOR SIGNS OF OIL OR BURNING COOLANT. LOOKS NORMAL, SOME SOOT IN PIPING. REINSTALLED TURBO PIPING AND AIR INTAKE PIPING. CHECKED PRE-COOLER OUTLET PIPING FOR ANY SIGNS OF COOLANT, NONE. HOOKED UP FUEL PSI, BOOST, COOLANT JUG AND HOSE FOR BOTTLE TEST AND BLOW-BY TOOLING. RAN UP TO OPERATING TEMPERATURE. FUEL PSI AND BOOST ARE IN SPEC. RAN AUTO LUG TEST AND PRINTED OFF RESULTS FOR FUEL PSI BOOST, BLOW-BY. BLOW-BY IS WITH-IN SPEC. RAN AT 1600 RPM AT 217 DEGREES, PUSHING SMALL BUBBLES ALL THE TIME EVERY 2-3 SECONDS. COOLED ENGINE DOWN AND RAN A SECOND TIME TO RECHECK BOTTLE TEST AT 1600, 1400, 1200 RPM, COOLANT TEMPERATURE STAYS AT 217 DEGREES. RAN UNDER LOAD FOR 1/2 HOUR, ONCE TEMPERATURE GETS ABOVE 210 DEGREES, KEEPS PUSHING SMALL BUBBLES

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